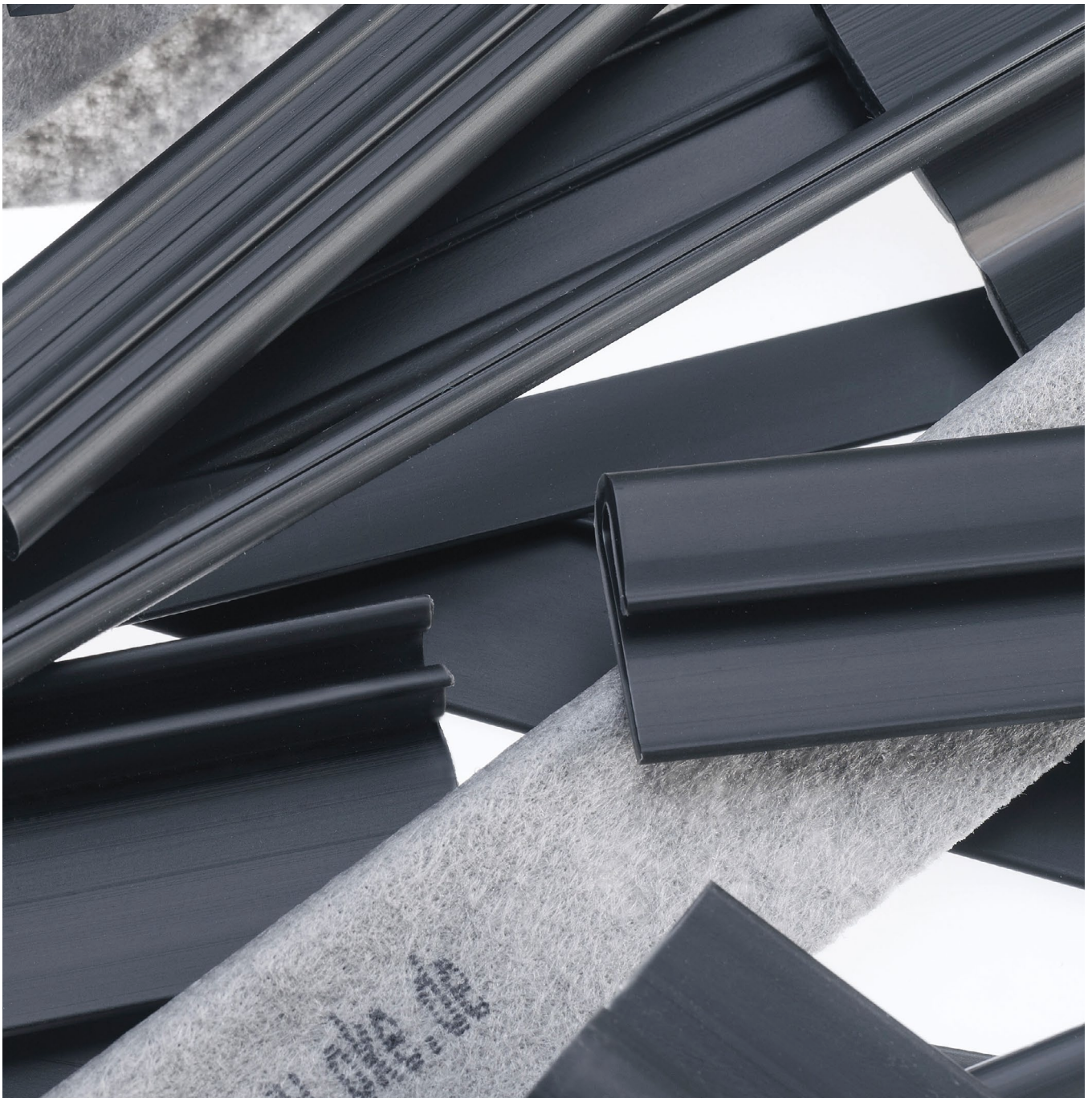


Product Overview

Shape, Functionality and Design for Furniture



Version 2023/2024

www.oke-group.com



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Furniture Technology

Möbeltechnik

EN

We like giving ideas space to inspire our customers. Many furniture manufacturers' ideas would not be possible without our products: we develop and produce fastening solutions and design elements for a very wide variety of furniture. Our components improve manufacturing process security, create specific contours and enable new designs.

Our creativity and our global distribution and advice network are the reason all the famous furniture manufacturers trust OKE.

DE

Wir möchten Ideen Raum geben, unsere Kunden inspirieren. Denn viele Ideen der Möbelhersteller sind ohne unsere Produkte kaum zu realisieren: Wir entwickeln und produzieren Befestigungslösungen und Design-Elemente für die unterschiedlichsten Möbel. Unsere Bauteile steigern die Prozesssicherheit in der Fertigung, verleihen bestimmte Konturen und ermöglichen neue Konstruktionen.

Diese Kreativität sowie unser weltweites Händler- und Beraternetzwerk sind der Grund, weshalb alle namhaften Möbelhersteller OKE vertrauen.

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01

Profiles Profile

On the following pages you will find an excerpt of our bestsellers for the furniture industry: Pure profiles for connecting fabric panels, for closing and as decorative elements.

Auf den folgenden Seiten befindet sich ein Auszug unserer Bestseller für die Möbelindustrie: Profile ganz pur zur Verbindung von Stoffbahnen, zum Verschließen und als Deko-Elemente.

1

Flat Profile Flachprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5516-997	as soft padding	on rolls x 16 x 2.5	—	PP	○	400 m

2

Stick Profiles Einsteckprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2371-000	counter-bar for 3012	1200 x 10.60 x 2.3 mm	—	PP	●	500 pcs
2371-999	counter-bar for 3012	on rolls x 10.60 x 2.3 mm	—	PP	●	500 m

3

Flat Strips Flachbänder



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1023-108	angular, to plug in grooves	on rolls x 10 x 3 mm	—	PP-TPE	●	350 m
10231-108	oval, to plug in grooves	on rolls x 10 x 3 mm	—	PP-TPE	●	200 m
1023-109	angular, to plug in grooves	on rolls x 10 x 3 mm	—	PP-TPE	●	200 m
1023-160	oval, to plug in grooves	on rolls x 15 x 3 mm	—	PP-TPE	●	100 m
1037-002	to plug in grooves	on rolls x 10 x 1.5 mm	—	PE	⊘	500 m
1037-999	to plug in grooves	on rolls x 10 x 2 mm	—	PE	⊘	500 m
2707-113	to plug in grooves	on rolls x 11 x 1 mm	—	PP	●	1000 m
3210-920	to plug in grooves	on rolls x 10 x 2 mm	—	PP-TPE	●	500 m
3210-A999	to plug in grooves	on rolls x 10 x 2 mm	—	PP-TPE	●	500 m
33012-20010	to plug in grooves	on rolls x 12 x 2 mm	—	PE	⊘	500 m
33012-25999	to plug in grooves	on rolls x 12 x 2.5 mm	—	PE	●	350 m
33012-30001	to plug in grooves	on rolls x 12 x 3 mm	—	PE	⊘	300 m
33012-40011	to plug in grooves	on rolls x 12 x 4 mm	—	PE	⊘	200 m
33009-10999	to plug in grooves	on rolls x 9 x 1 mm	—	PP	●	1500 m

Legend

- | | | | | |
|----------------------|-------------|----------------|---------|---------------|
| EP Euro Pallet | pcs pieces | sck sacks | ● black | ⊘ transparent |
| IP Industrial Pallet | car cartons | bgs bags | ○ white | ● brown |
| PQ Pallet Quantity | bd bundles | prs paires | ● grey | ○ silver |
| PU Packaging Unit | rls reels | req on request | ● beige | |

4

Stapling Tapes Klammerstreifen



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
3074-100	with guide grooves for safe stapling	on rolls x 10 x 0.8 mm	–	PP	○	1000 m
3074-120	with guide grooves for safe stapling	on rolls x 12 x 1 mm	–	PP	○	700 m
3074-150	with guide grooves for safe stapling	on rolls x 15 x 1.2 mm	–	PP	○	500 m
3074-180	with guide grooves for safe stapling	on rolls x 18 x 1.2 mm	–	PP	○	300 m
3074-200	with guide grooves for safe stapling	on rolls x 20 x 1.2 mm	–	PP	○	300 m
3074-140	with guide grooves for safe stapling	140 mm x 15 x 1.2 mm	–	PP	○	5000 pcs

5

Stick Profile Einsteckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1240-201	for 34 mm protrusion	2010 x 38 x 10 mm	–	PE	○	80 pcs

6

U-Profiles U-Profile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1003-000	for clipping from fabrics	1000 x 20 x 19 mm	–	PP	●	40 pcs
1003-001	for clipping from fabrics	1200 x 15 x 19 mm	–	PP	●	50 pcs

7

Groove Profile Nutprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1156-147	for attachment on wooden frames	1020 x 13.5 x 7 mm	–	PE	●	200 pcs

8

Edge Lock Profile Kantenverschlussprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2288-000	with plastic flange for stapling	1200 x 22.10 x 11 mm	–	PP	●	100 pcs

9

Hook Profile Hakenprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2605-000	counter-bar for 2651	1200 x 16.5 x 3.2 mm	—	PP	●	300 pcs

10

Hook Strip Hakenleiste



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2711-000	for 2704-120	1200 x 16.5 x 3 mm	—	PP	●	375 pcs

11

Hook Strip Hakenleiste



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2602-000	with ball	1200 x 16.5 x 3 mm	—	PP	●	300 pcs

12

Hook Strips Hakenleisten



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2297-000	counter-bar for 2298, Ø 2,6 mm ball	1200 x 20.50 x 2.2 mm	—	PP	●	300 pcs
2297-002	stick profile with cut outs	2000 mm	—	PP	●	300 pcs
2297-2000	stick profile, fix length	2000 mm	—	PP	●	200 pcs

13

Lock Profile Verschlussprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2704-120	with guide grooves	1200 x 22 x 7.2 mm	—	PP	●	150 pcs

14

Lock Profile Verschlussprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2704-120c	with guide grooves and cut-ins	1200 x 22 x 7.2 mm	—	PP	●	150 pcs

Legend					
EP	Euro Pallet	pcs	pieces	●	black
IP	Industrial Pallet	car	cartons	●	white
PQ	Pallet Quantity	bd	bundles	●	grey
PU	Packaging Unit	rls	reels	●	beige
		sck	sacks	●	transparent
		bgs	bags	●	brown
		prs	paires	●	silver
		req	on request	●	

15

Clip Profile Clipprofil

Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2651-000	with barb	1200 x 25 x 9 mm	—	PP	●	100 pcs

16

Clip Profile Clipprofil

Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2655-000	with barb	1200 x 25 x 9 mm	—	PP	●	75 pcs

17

Lock Profiles Verschlussprofile

Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2298-000	with ball	1200 x 24 x 7.2 mm	—	PP	●	100 pcs
2298-000C	with ball and cut-ins	1200 x 24 x 7.2 mm	—	PP	●	150 pcs
2298-001	with ball	1200 x 24 x 7.2 mm	—	PP	●	150 pcs
2298-002	with ball and cut outs	2000 x 24 x 7.2 mm	—	PP	●	150 pcs
2298-025	with ball	25 x 24 x 7.2 mm	—	PP	●	5000 pcs
2298-2000	with ball	2000 x 24 x 7.2 mm	—	PP	●	100 pcs

18

Lock Profiles Verschlussprofile

Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2271-000	with barb	1200 x 18 x 4.6 mm	—	PP	●	250 pcs
2271-001	with barb	2000 x 18 x 4.6 mm	—	PP	●	200 pcs

19

Clip Profile Verschlussprofil

Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2916-000	with barb	1200 x 14 x 4.5 mm	—	PP	●	250 pcs

20 Clip Profiles Clipprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2835-840	fix length	840 x 8.8 x 8.9 mm	—	PP	●	150 pcs
2835-998	with cut-ins for light radii	on rolls x 8.8 x 8.9 mm	—	PP	●	250 m
2835-999	for straight tuftings	on rolls x 8.8 x 8.9 mm	—	PP	●	250 m

21 Clip Profiles Clipprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2040-000	with plastic flange	1200 x 17 x 8.9 mm	—	PP-TPE	●	100 pcs
2040-2000	with plastic flange, fix length	2000 x 17 x 8.9 mm	—	PP-TPE	●	100 pcs
2040-000C	with plastic flange and cut-ins	1200 x 17 x 8.9 mm	—	PP-TPE	●	100 pcs
20402-000	with plastic flange	1200 x 17 x 8.9 mm	—	PP	●	100 pcs

22 Clip Profile Clipprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2041-000	with plastic flange	1200 x 16.90 x 9.2 mm	—	PP-TPE	●	150 pcs

23 Edge Clip Profile Eckclipprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1818-000	clip profile for inside edge	1200 x 20 x 1.9 mm	—	PP-TPE	●	75 pcs

24 Plug-in Profile Steckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
11072-150	with surface curvature for 3 mm grooves	1500 x 19 x 11.3 mm	—	PP-TPE	●	100 pcs

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Packaging Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
● white
● grey
● beige

▨ transparent
● brown
● silver

25

Plug-In Profile Steckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1905-000	with barb for metal grooves	1200 x 12 x 6.2 mm	—	PP-TPE	●	250 pcs

26

Hook Strips Hakenleisten



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
23115-999	for 20237-M000 and -S000, for leather	on rolls x 11.5 x 1.8 mm	—	PP	●	500 m
23125-999	for 20237-M000 and -S000, for fabrics	on rolls x 12.5 x 1.8 mm	—	PP	●	500 m
23145-999	for 20238-L000, for fabrics	on rolls x 14.5 x 2.9 mm	—	PP	●	500 m
23155-999	for 20238-L000, for leather	on rolls x 15.5 x 2.9 mm	—	PP	●	500 m

27

Clip Profile Clipprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1712-000	for cushion	1200 x 27.5 x 6.6 mm	—	PP	●	100 pcs

28

Stick Profile Einsteckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1711-999	counter-bar for 1712-000	on rolls x 22 x 3.3 mm	—	PP	●	200 m

29

Stick Profile Einsteckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1711-000	counter-bar for 1712-000, with cut-ins	1200 x 22 x 3.3 mm	—	PP	●	300 pcs

30 Double Lock Profiles Doppelverschlussprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
20238-L000	for straight tuftings	2000 x 34 x 8.8 mm	—	PP	●	50 pcs
20238-L100	with cut-ins	2000 x 34 x 8.8 mm	—	PP	●	50 pcs
20238-L200	with cut-ins	2000 x 34 x 8.8 mm	—	PP	●	50 pcs
20239-L400	with non-woven	1200 x 34 x 8.8 mm	—	PP	●	req

31 Double Lock Profiles Doppelverschlussprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
20232-S000	for straight tuftings	1200 x 28.50 x 6 mm	—	PP	●	100 pcs
20232-S100	cut-ins on the back side	1200 x 28.50 x 6 mm	—	PP	●	100 pcs
20232-S200	cut-ins on the front side	1200 x 28.50 x 6 mm	—	PP	●	100 pcs
20233-S300	for straight tuftings, 60 mm non-woven	1200 x 28.50 x 6 mm	x	PP	●	50 pcs
20233-S400	cut-ins on the back side, 60 mm non-woven	1200 x 28.50 x 6 mm	x	PP	●	50 pcs
20233-S500	cut-ins on the back side, 29 mm non-woven	1200 x 28.50 x 6 mm	x	PP	●	50 pcs
20233-S600	cut-ins on the front side, 60 mm non-woven	1200 x 28.50 x 6 mm	x	PP	●	50 pcs

32 Double Lock Profiles Doppelverschlussprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
20237-M000	for straight tuftings	1200 x 28.50 x 6 mm	—	PP	●	100 pcs
20237-M100	cut-ins on the back side	1200 x 28.50 x 6 mm	—	PP	●	100 pcs
20237-M200	cut-ins on the front side	1200 x 28.50 x 6 mm	—	PP	●	50 pcs
20236-M300	for straight tuftings, 60 mm non-woven	1200 x 28.50 x 6 mm	—	PP	●	50 pcs
20235-M400	cut-ins on the back side, 60 mm non-woven	1200 x 28.50 x 6 mm	—	PP	●	50 pcs
20235-M500	cut-ins on the back side, 29 mm non-woven	1200 x 28.50 x 6 mm	—	PP	●	50 pcs
20235-M600	cut-ins on the front side, 60 mm non-woven	1200 x 28.50 x 6 mm	—	PP	●	50 pcs

Legend

- EP Euro Pallet
- IP Industrial Pallet
- PQ Pallet Quantity
- PU Packaging Unit
- pcs pieces
- car cartons
- bd bundles
- rls reels
- sck sacks
- bgs bags
- prs paires
- req on request
- black
- white
- grey
- beige
- ◐ transparent
- brown
- ◐ silver

33

Stick Profile Einsteckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1633-000	with barbs	1200 x 11 x 15 mm	—	PP-TPE	●	150 pcs

34

Stick Profile Einsteckprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1748-001	with barb	1200 x 4.8 x 12 mm	—	PP-TPE	●	200 pcs

35

Fastening Profiles Klemmprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1824-000	special profile	35 x 8 x 1200 mm	—	PP/Flex	●	200 pcs
1824-035	special profile	35 x 8 x 5 mm	—	PP/Flex	●	200 pcs

Notes Notizen

Legend

EP Euro Pallet
 IP Industrial Pallet
 PQ Pallet Quantity
 PU Packaging Unit

pcs pieces
 car cartons
 bd bundles
 rls reels

sck sacks
 bgs bags
 prs paires
 req on request

● black
 ● white
 ● grey
 ● beige

▨ transparent
 ● brown
 ● silver

A detailed black and white photograph of a metal lathe in operation. A cylindrical workpiece with a fine, concentric texture is being turned by a lathe tool. The tool is positioned to the right, and the workpiece is mounted on a lathe bed. The background shows the complex metal structure of the machine, including various bolts, nuts, and adjustment knobs. The lighting highlights the metallic surfaces and the precision of the machining process.

02

Duoflex Duoflex

Duoflex includes profiles with a textile sewing flange.
There are almost no limits to the geometry here!

Duoflex umfasst Profile mit einer textilen Annähfahne.
Der Geometrie sind hier fast keine Grenzen gesetzt!

36

Fastening Profiles Klemmprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2700-000	for metal sheets 1.5-2.5 mm	1200 x 25 x 6 mm	10.0	PP	●	75 pcs
2700-004	for metal sheets 1.5-2.5 mm	1200 x 55 x 6 mm	40.0	PP	●	75 pcs

37

Hook Profiles Hakenprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2709-003	with non-woven flange	1200 x 55 x 7 mm	40.0	PP	●	75 pcs
2709-004	with non-woven flange	1200 x 55 x 7 mm	15.0	PP	●	100 pcs

38

Double Lock Profile Doppelverschlussprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
3012-000	with non-woven for foaming	1200 x 31 x 13 mm	30.0	PP	●	75 pcs

39

Hook Profile Hakenprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1616-000	for metal sheets with non woven flange	1200 x 16.9 x 6 mm	9.0	PP	●	100 pcs

40

Hook Profile Hakenprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
3053-000	for metal sheets with non woven flange	1200 x 22 x 5.8 mm	30.0	PP	●	150 pcs

Notes Notizen

Legend

- | | | | | |
|----------------------|-------------|----------------|---------|---------------|
| EP Euro Pallet | pcs pieces | sck sacks | ● black | ◐ transparent |
| IP Industrial Pallet | car cartons | bgs bags | ● white | ● brown |
| PQ Pallet Quantity | bd bundles | prs paires | ● grey | ● silver |
| PU Packaging Unit | rls reels | req on request | ● beige | |



03

Foamflex Foamflex

Foamflex are physically or chemically foamed products for protecting edges and fabrics, for shaping and base upholstery. Our spectrum of different hardness grades ranges from kink-resistant to very soft.

Foamflex sind physikalisch oder chemisch geschäumte Produkte zum Schutz von Kanten und Stoffen, zur Formgebung und als Unterpolsterung. Dabei reicht unser Spektrum an verschiedenen Härtegraden von knickstabil bis sehr weich.

41

Foamed Flat Profiles Geschäumte Flachprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
50061-185	as soft padding	on rolls x 18 x 5 mm	—	PE	○	300 m
5006-999	as soft padding	on rolls x 18 x 5 mm	—	PE	●	300 m

42

Edge Trims Bourlés



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5007-140	square hose piping	on rolls x 24.5 x 11.3 mm	—	PE	○	300 m
5007-170	square hose piping	on rolls x 27.5 x 13 mm	—	PE	○	180 m
5007-215	square hose piping	on rolls x 34 x 15 mm	—	PE	○	130 m

43

Edge Trims Bourlés



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
50091-080	broad, round hose piping, Ø 8 mm	on rolls x 18.5 x 8 mm	—	PE	○	400 m
50093-100	broad, round hose piping, Ø 10 mm	on rolls x 21.5 x 10 mm	—	PE	○	400 m
50094-120	broad, round hose piping, with hole, Ø 12 mm	on rolls x 23 x 11 mm	—	PE	○	270 m
50095-140	broad, round hose piping, with hole, Ø 14 mm	on rolls x 27 x 14.5 mm	—	PE	○	240 m
50096-160	broad, round hose piping, with hole, Ø 16 mm	on rolls x 28 x 14.5 mm	—	PE	○	180 m
50097-180	broad, round hose piping, with hole, Ø 18 mm	on rolls x 31.5 x 18 mm	—	PE	○	130 m
50098-200	broad, round hose piping, with hole, Ø 20 mm	on rolls x 34 x 19 mm	—	PE	○	125 m
50099-220	broad, round hose piping, with hole, Ø 22 mm	on rolls x 35.5 x 21 mm	—	PE	○	95 m
500910-250	broad, round hose piping, with hole, Ø 25 mm	on rolls x 39 x 23 mm	—	PE	○	75 m

44

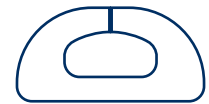
Edge Trims Bourlés



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5010-120	hose piping for strong curvature, Ø 12 mm	on rolls x 22.55 x 12 mm	—	PE	○	300 m
5010-150	hose piping for strong curvature, Ø 15 mm	on rolls x 28.5 x 15 mm	—	PE	○	200 m
5010-190	hose piping for strong curvature, Ø 19 mm	on rolls x 34 x 19 mm	—	PE	○	150 m
5010-250	hose piping for strong curvature, Ø 25 mm	on rolls x 37 x 25 mm	—	PE	○	90 m
5010-320	hose piping for strong curvature, Ø 32 mm	on rolls x 44.5 x 32 mm	—	PE	○	70 m

45

Edge Trims Bourlés



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5011-150	extremely soft and light-weight	on rolls x 15 x 10 mm	—	PE	○	400 m
5011-200	extremely soft and light-weight	on rolls x 20 x 15 mm	—	PE	○	100 m
5011-301	extremely soft and light-weight	2000 x 30 x 20 mm	—	PE	○	50 pcs
5011-302	extremely soft and light-weight	2000 x 30 x 25 mm	—	PE	○	40 pcs
5011-401	extremely soft and light-weight	2000 x 40 x 15 mm	—	PE	○	60 pcs
5011-402	extremely soft and light-weight	on rolls x 40 x 25 mm	—	PE	○	60 m
5011-500	extremely soft and light-weight	on rolls x 40 x 25 mm	—	PE	○	60 m

46

Formflex Piping Cords Foamflex Schnüre



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
50156-030	Ø 3 mm	on rolls x 3 x 3 mm	—	EVA	○	1500 m
50156-040	Ø 4 mm	on rolls x 4 x 4 mm	—	EVA	○	800 m
50156-050	Ø 5 mm	on rolls x 5 x 5 mm	—	EVA	○	500 m
5015-060	Ø 6 mm	on rolls x 6 x 6 mm	—	PE	○	500 m
5015-070	Ø 7 mm	on rolls x 7 x 7 mm	—	PE	○	300 m
5015-080	Ø 8 mm	on rolls x 8 x 8 mm	—	PE	○	200 m
5015-100	Ø 10 mm	on rolls x 10 x 10 mm	—	PE	○	100 m

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Packaging Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
● white
● grey
● beige

◌ transparent
● brown
● silver

47

Formflex Foamflex



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5209-080	broad, round hose piping, with hole Ø 8 mm	on rolls x 18.5 x 8 mm	—	PE	○	400 m
5209-090	broad, round hose piping, with hole Ø 9 mm	on rolls x 20.5 x 9 mm	—	PE	○	400 m
5209-100	broad, round hose piping, with hole Ø 10 mm	on rolls x 21.50 x 10 mm	—	PE	○	400 m
5209-110	broad, round hose piping, with hole Ø 11 mm	on rolls x 24 x 11 mm	—	PE	○	300 m
5209-120	broad, round hose piping, with hole Ø 12 mm	on rolls x 23 x 11 mm	—	PE	○	270 m
5209-140	broad, round hose piping, with hole Ø 14 mm	on rolls x 27 x 14 mm	—	PE	○	200 m
5209-160	broad, round hose piping, with hole Ø 16 mm	on rolls x 28 x 14.5 mm	—	PE	○	180 m
5209-170	broad, round hose piping, with hole Ø 17 mm	on rolls x 31 x 16.5 mm	—	PE	○	180 m
5209-180	broad, round hose piping, with hole Ø 18 mm	on rolls x 31.5 x 18 mm	—	PE	○	130 m
5209-200	broad, round hose piping, with hole Ø 20 mm	on rolls x 34 x 19 mm	—	PE	○	125 m
5209-220	broad, round hose piping, with hole Ø 22 mm	on rolls x 35.5 x 22 mm	—	PE	○	95 m
5209-250	broad, round hose piping, with hole Ø 25 mm	on rolls x 39 x 24 mm	—	PE	○	75 m
5509-000	as soft padding	1200 x 15 x 5.3 mm	—	PP	○	250 pcs
5509-002	as soft padding	on rolls x 15 x 5.3 mm	—	PP	○	300 m

48

Flat Profile Flachprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5505-999	as soft padding	on rolls x 13 x 4.3 mm	—	PP	○	500 m

Notes Notizen

04

Tiedowns Tiedowns

Non-woven flange plus solid rod: With our Tiedowns tuftings are realized process-safe and really easy.

Vliesfahne plus Stab: Mit unseren Tiedowns genannten Einzugsstäben gelingen Abheftungenprozesssicher und spielend leicht umgesetzt.



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2794-915	anchor rod	on rolls x 5.1 x 4.0 mm	15.0	PP	●	200 m
2794-920	anchor rod	on rolls x 5.1 x 4.0 mm	20.0	PP	●	500 m
2794-925	anchor rod	on rolls x 5.1 x 4.0 mm	25.0	PP	●	400 m
2794-930	anchor rod	on rolls x 5.1 x 4.0 mm	30.0	PP	●	200 m
2794-940	anchor rod	on rolls x 5.1 x 4.0 mm	40.0	PP	●	350 m
2794-950	anchor rod	on rolls x 5.1 x 4.0 mm	50.0	PP	●	150 m
2794-960	anchor rod	on rolls x 5.1 x 4.0 mm	60.0	PP	●	100 m
2794-970	anchor rod	on rolls x 5.1 x 4.0 mm	70.0	PP	●	100 m
3604-000	anchor rod	1200 x 5.4 x 4.5 mm	20.0	PP	●	300 pcs
3604-005	anchor rod	1200 x 5.4 x 4.5 mm	40.0	PP	●	300 pcs
3604-006	anchor rod	1200 x 5.4 x 4.5 mm	15.0	PP	●	400 pcs
3604-009	anchor rod	1200 x 5.4 x 4.5 mm	80.0	PP	●	200 pcs
3604-915	anchor rod	on rolls x 5.4 x 4.5 mm	15.0	PP	●	600 m
3604-920	anchor rod	on rolls x 5.4 x 4.5 mm	20.0	PP	●	400 m
3604-925	anchor rod	on rolls x 5.4 x 4.5 mm	25.0	PP	●	500 m
3604-955	anchor rod	on rolls x 5.4 x 4.5 mm	55.0	PP	●	250 m
3604-930	anchor rod	on rolls x 5.4 x 4.5 mm	30.0	PP	●	400 m
3604-935	anchor rod	on rolls x 5.4 x 4.5 mm	35.0	PP	●	300 m
3604-940	anchor rod	on rolls x 5.4 x 4.5 mm	40.0	PP	●	250 m
3694-000	anchor rod	1200 x 6.6 x 5.5 mm	15.0	PP	●	250 pcs
3694-001	anchor rod	1200 x 6.6 x 5.5 mm	20.0	PP	●	300 pcs
3694-0012	anchor rod	1200 x 6.6 x 5.5 mm	80.0	PP	●	125 pcs
3694-0013	anchor rod	1200 x 6.6 x 5.5 mm	50.0	PP	●	150 pcs
3694-002	anchor rod	1200 x 6.6 x 5.5 mm	25.0	PP	●	300 pcs
3694-003	anchor rod	1200 x 6.6 x 5.5 mm	30.0	PP	●	200 pcs
3694-010	anchor rod	1200 x 6.6 x 5.5 mm	40.0	PP	●	200 pcs

Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
3694-019	anchor rod	1200 x 6.6 x 5.5 mm	60.0	PP	●	200 pcs
3694-020	anchor rod	1200 x 6.6 x 5.5 mm	35.0	PP	●	250 pcs
3694-036	anchor rod	1200 x 6.6 x 5.5 mm	55.0	PP	●	250 pcs
3694-994	anchor rod	on rolls x 6.6 x 5.5 mm	25.0	PP	●	300 m
3694-996	anchor rod	on rolls x 6.6 x 5.5 mm	15.0	PP	●	500 m
3694-997	anchor rod	on rolls x 6.6 x 5.5 mm	40.0	PP	●	250 m
3694-998	anchor rod	on rolls x 6.6 x 5.5 mm	30.0	PP	●	350 m

50

Hook and Loop with Tiedown Sets Klettverschluss und Tiedown-Sets



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
14191-000	Loop for stapleing	on rolls x 25 x 1.40 mm	—	PES - PP	●	250 m
	Ecotiedown	1200 x 5 x 5 mm	17.5	PES - PP	●	200 pcs
14192-300	Loop for latering	300 x 12.2 x 4.5 mm	—	PES - PP	●	1512 pcs
	EcoTieDown	300 x 5 x 5 mm	17.5	PES - PP	●	500 pcs

51

Round Tiedown Runder Tiedown



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2763-A920	round rod 4 mm	on rolls x 4 x 4	25.0	PP/PVC	●	req

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Packaging Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
● white
● grey
● beige

▨ transparent
● brown
● silver



05

Clip Profiles for Tufting Systems Clippprofile für Abheftsyste^me

The best combination: clips for our Tiedowns and tuftings in no time at all.

Die beste Kombination: Clips für unsere Tiedowns und Abheftungen im Handumdrehen.

54

Triple Clip Profile 3er Clipleiste



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4370-011	for stapling	270 x 22 x 15.5 mm	—	PP	○	500 pcs

55

Clipfix Single Clipfix single



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4370-031	for Tiedowns	50 x 30 x 14.4 mm	—	POM	●	2000 pcs

56

Clipfix Clipfix



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4370-032	short distance: 80 mm	400 x 46 x 13.6 mm	—	PP	●	120 pcs
4370-033	long distance: 80 mm	800 x 46 x 13.6 mm	—	PP	●	40 pcs
4370-034	extra long distance: 80 mm	1200 x 46 x 13.6 mm	—	PP	●	40 pcs

57

Non-Woven Vliesstreifen



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5980-0001	non-woven with x-punches	on rolls x 80 mm	80.0	PP	●	200 m

58

Single Clip Einzelclip



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4370-036	for Tiedowns	40 x 30 x 14.5 mm	—	POM	●	5000 pcs

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Production Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
○ white
● grey
● beige

⊘ transparent
● brown
● silver



06

Clips for Suspensions

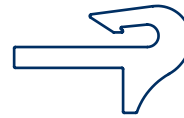
Clips für Unterfederungen

With us, everything fits: our clips keep zigzag springs in shape!

Mit uns sitzt alles: Unsere Clips halten Wellenfedern in Form!

59

Single Clips Einzelclips



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1207-020	single clip	20 x 32.5 x 12.4 mm	—	PP	○	70000 pcs
17201-020	single clip	20 mm	—	PP	○	65000 pcs
17201-021	single clip without print	20 x 31.3 x 19 mm	—	PP	○	2500 pcs
17202-020	single clip with OKE print	20 x 31.3 x 19 mm	—	PP	○	65000 pcs
17202-021	single clip with OKE print	20 x 31.3 x 19 mm	—	PP	○	2500 pcs
17202-022	single clip with 17202 print	20 x 31.3 x 19 mm	—	PP	○	65000 pcs

60

Single Clips Einzelclips



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4872-095	single clip, clip distance 95 mm	on rolls x 34.5 x 10.7 mm	—	PP	●	1500 pcs
4872-020	single clip	20 x 34.5 x 10.7 mm	—	PP	●	70 000 pcs

61

Clip Strips (in the frame) Scharnierleisten (innenliegend)



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4870-070	clip distance: 70 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	2100 pcs
4870-080	clip distance: 80 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1800 pcs
4870-085	clip distance: 85 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1700 pcs
4870-090	clip distance: 90 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1600 pcs
4870-095	clip distance: 95 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1500 pcs
4870-100	clip distance: 100 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1500 pcs
4870-110	clip distance: 110 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1300 pcs
4870-120	clip distance: 120 mm	on rolls x 35.5 x 11.3 mm	—	PP	●	1200 pcs



07

Tufting Systems, Blind Seam Profiles, Pipings, LED-Stripes Abheftsysteme, Blindnahtprofile, Keder, LED-Bänder

Our products for more design, more effects and exciting contours.

Unsere Produkte für mehr Design, mehr Effekte und aufregende Konturen.

64

Single Tufting Strips Punktabheftstege



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
27840-120	with firmly attached non-woven flange	15 x 40 x 10.4 mm	120.0	PP	●	5000 pcs
27840-180	with firmly attached non-woven flange	15 x 40 x 2.5 mm	180.0	PP	●	5000 pcs
27840-220	with firmly attached non-woven flange	15 x 40 x 2.5mm	220.0	PP	●	2500 pcs
27860-120	with firmly attached non-woven flange	15 x 60 x 2.5 mm	120.0	req	●	5000 pcs
27860-180	with firmly attached non-woven flange	15 x 60 x 2.5 mm	180.0	req	●	3500 pcs

65

Blind Seam Profile Blindnahtprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2142-050	for single piping, finish to sew in	on rolls x 9.6 x 5.5 mm	—	EVA	●	200 m

66

Blind Seam Profiles Blindnahtprofile



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
21401-999	also for double pipings Ø 4 mm	on rolls x 7.2 x 4 mm	—	PE	●	300 m
21402-999	also for double pipings Ø 5 mm	on rolls x 8.9 x 5 mm	—	PE	●	300 m
21403-999	also for double pipings Ø 7 mm	on rolls x 11.6 x 7 mm	—	PE	●	200 m

67

Blind Seam Profile Blindnahtprofil



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
5040-050	Ø 5 mm	on rolls x 11.5 x 5 mm	—	PE	○	200 m

68

Pipings Keder



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2109-050	Ø 5 mm	on rolls x 15.5 x 5 mm	10.5 mm	PE	○	200 m
2109-051	punched plastic flange for light radii	on rolls x 15.5 x 5 mm	10.5 mm	PE	○	200 m

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Packaging Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
○ white
● grey
● beige

○ transparent
● brown
● silver

69

Piping Cords Kunststoffschnüre



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1471-021	with reinforcing threads	on rolls x 2 x 2 mm	—	PE/PA		2000 m
1471-022	with reinforcing threads	on rolls x 2.2 x 2.2 mm	—	PE/PA		2000 m
1471-025	with reinforcing threads	on rolls x 2.5 x 2.5 mm	—	PE/PA		2000 m
1471-030	with reinforcing threads	on rolls x 3.0 x 3.0 mm	—	PE/PA		1500 m
1471-035	with reinforcing threads	on rolls x 3.5 x 3.5 mm	—	PE/PA		1000 m
1471-040	with reinforcing threads	on rolls x 4 x 4 mm	—	PE/PA		800 m
1471-050	with reinforcing threads	on rolls x 5 x 5 mm	—	PE/PA		500 m
1471-060	with reinforcing threads	on rolls x 6 x 6 mm	—	PE/PA		400 m

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Piping Cords Kunststoffschnüre



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1550-030	hollow and soft	on rolls x 3 x 3 mm	—	PE		750 m
1550-035	hollow and soft	on rolls x 3.5 x 3.5 mm	—	PE		1000 m
1550-040	hollow and soft	on rolls x 4 x 4 mm	—	PE		800 m
1550-050	hollow and soft	on rolls x 5 x 5 mm	—	PE		500 m
1550-060	hollow and soft	on rolls x 6 x 6 mm	—	PE		400 m
1550-070	hollow and soft	on rolls x 7 x 7 mm	—	PE		300 m
1550-100	hollow and soft	on rolls x 10 x 10 mm	—	PE		150 m

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Piping Cords Kunststoffschnüre



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
1555-025	solid and soft	on rolls x 2.5 x 2.5 mm	—	PE		2000 m
1555-030	solid and soft	on rolls x 3 x 3 mm	—	PE		1500 m
1555-040	solid and soft	on rolls x 4 x 4 mm	—	PE		800 m
1555-050	solid and soft	on rolls x 5 x 5 mm	—	PE		500 m
1555-060	solid and soft	on rolls x 6 x 6 mm	—	PE		400 m

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Transparent Piping Cords
Transparente Kunststoffschnüre



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
2160-030	hard and hollow	on rolls x 3 x 3 mm	—	PE	☉	1500 m
2160-035	hard and hollow	on rolls x 3.5 x 3.5 mm	—	PE	☉	1000 m
2160-040	hard and hollow	on rolls x 4 x 4 mm	—	PE	☉	800 m
2160-050	hard and hollow	on rolls x 5 x 5 mm	—	PE	☉	500 m
2160-060	hard and hollow	on rolls x 6 x 6 mm	—	PE	☉	400 m

73

Non-Woven Piping Cords
Vliesschnüre



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
6103-025	soft	on rolls x 3 x 3 mm	—	CO	●	2000 m
6103-032	soft	on rolls x 5 x 5 mm	—	CO	●	600 m
6103-040	soft	on rolls x 3.5 x 3.5 mm	—	CO	●	800 m

74

LED-Stripes LED-Bänder



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
71010-V0C-1000			—	req	○	req
71010-V4C-1000			—	req	●	req

Notes Notizen

Legend	EP Euro Pallet	pcs pieces	sck sacks	● black	☉ transparent
	IP Industrial Pallet	car cartons	bgs bags	● white	● brown
	PQ Pallet Quantity	bd bundles	prs paires	● grey	● silver
	PU Packaging Unit	rls reels	req on request	● beige	

08

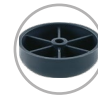
Accessories Zubehör

With ergonomic tools and complementary products, we support the manufacturing and long-term use of seating furniture.

Mit ergonomischen Werkzeugen und ergänzenden Produkten unterstützen wir die Herstellung und den langjährigen Gebrauch von Sitzmöbeln.

75

Round Glides Rundgleiter



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
4546-163	for 8 mm bore, Ø 46 mm	45 x 16 mm	—	PP	●	2500 pcs
4546-253	for 8 mm bore, Ø 46 mm	45 x 25 mm	—	PP	●	1600 pcs

76

Plastic Belts Kunststoffgurte



Parts	Description	L x W x H (mm)	Flange	Material	Colour	PU
20101-604	plastic belt	on rolls x 58 x 0.9 mm	—	EVA	●	150 m
2010-605	plastic belt	on rolls x 58 x 0.9 mm	—	EVA	●	150 m
2015-600	plastic belt	on rolls x 58 x 0.9 mm	—	EVA	●	150 m
2015-606	plastic belt	on rolls x 60 x 1 mm	—	EVA	●	150 m

77

Tufting Threads Abheftgarne



Parts	Description	L (mm)	Flange	Material	Colour	PU
6301-025	single loops	25 mm	—	Polyester	○	1000 pcs
6301-030	single loops	30 mm	—	Polyester	○	1000 pcs
6301-035	single loops	35 mm	—	Polyester	○	1000 pcs
6301-040	single loops	40 mm	—	Polyester	○	1000 pcs
6301-045	single loops	45 mm	—	Polyester	○	1000 pcs
6301-050	single loops	50 mm	—	Polyester	○	1000 pcs
6301-055	single loops	55 mm	—	Polyester	○	1000 pcs
6301-060	single loops	60 mm	—	Polyester	○	1000 pcs
6301-065	single loops	65 mm	—	Polyester	○	1000 pcs
6301-070	single loops	70 mm	—	Polyester	○	1000 pcs
6301-075	single loops	75 mm	—	Polyester	○	1000 pcs
6301-080	single loops	80 mm	—	Polyester	○	1000 pcs
6301-090	single loops	90 mm	—	Polyester	○	1000 pcs
6301-100	single loops	100 mm	—	Polyester	○	1000 pcs
6301-110	single loops	110 mm	—	Polyester	○	1000 pcs

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Packaging Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
○ white
● grey
● beige

○ transparent
● brown
○ silver

Parts	Description	L (mm)	Flange	Material	Colour	PU
6301-120	single loops	120 mm	—	Polyester	○	1000 pcs
6301-130	single loops	130 mm	—	Polyester	○	1000 pcs
6301-140	single loops	140 mm	—	Polyester	○	1000 pcs
6301-150	single loops	150 mm	—	Polyester	○	1000 pcs
6301-160	single loops	160 mm	—	Polyester	○	1000 pcs
6301-170	single loops	170 mm	—	Polyester	○	1000 pcs
6301-180	single loops	180 mm	—	Polyester	○	1000 pcs
6301-190	single loops	190 mm	—	Polyester	○	1000 pcs
6301-200	single loops	200 mm	—	Polyester	○	1000 pcs
6301-210	single loops	210 mm	—	Polyester	○	1000 pcs
6301-220	single loops	220 mm	—	Polyester	○	1000 pcs
6301-230	single loops	230 mm	—	Polyester	○	1000 pcs
6301-240	single loops	240 mm	—	Polyester	○	1000 pcs
6301-250	single loops	250 mm	—	Polyester	○	1000 pcs
6301-260	single loops	260 mm	—	Polyester	○	1000 pcs

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Tufting Tapes Abheftbänder



Parts	Description	L (mm)	Flange	Material	Colour	PU
6375	two long toggles available with strip in every length between 20 and 400 mm	20 -400 mm	—	PA6/polyester	○ ●	1000 pcs
6370	one short and one long toggle available with strip in every length between 20 and 400 mm	20 -400 mm	—	PA6/polyester	○ ●	1000 pcs

79

Tufting Needles Abheftnadeln



Parts	Description	L (mm)	Flange	Material	Colour	PU
6440-000	for tufting tapes and toggles	230 mm	—	steel	●	1 pc
6448-000	single tufting needle	230 mm	—	steel	●	1 pc
6448-100	for 6448-100 and 6449-000		—	steel	●	1 pc
6449-000	tufting needle	230 mm	—	steel	●	1 pc

80

Tufting Toggle Abheftsteg



Parts	Description	L (mm)	Flange	Material	Colour	PU
6251-000	toggle width 25 mm	25 mm	—	PP	●	5000 pcs

81

Split Button Spaltknopf



Parts	Description	L (mm)	Flange	Material	Colour	PU
6254-271	Ø 27 mm	27 mm	—	PP	●	1000 pcs

Legend

EP Euro Pallet
IP Industrial Pallet
PQ Pallet Quantity
PU Packaging Unit

pcs pieces
car cartons
bd bundles
rls reels

sck sacks
bgs bags
prs paires
req on request

● black
● white
● grey
● beige

◌ transparent
● brown
● silver

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