

Technical information on buffing wheels

Buffing wheel arrangement in combination with RIEPE® release & cleaning agents:

Buffing wheel adjustment

- approx. 3° inclined to the board (vertical)
- approx. 10° inclined to the support (if possible)
- approx. 1400 rpm motor speed (if possible)
- no oscillation
- rotational direction in synchronous run

It is only possible to obtain an absolutely clean board edge in combination with the original RIEPE® release & cleaning agents when the buffing wheel makes contact over the entire width of the board and does not oscillate.

The buffing wheel must be inclined by approx. 3° to the workpiece, rigid (no oscillation), applying only a slight pressure. Rotational direction in synchronous run to reduce heat development.

